

## INSTALLATION INSTRUCTIONS - ROLLS

### GENERAL

2tec2 floor covering must be installed by a professional installer in conditions similar to those when the room is in use.

Failure to follow these instructions will void the warranty. All commitments made by Le Tissage d'Arcade S.A. are subject to our General Terms and Conditions.

### STORAGE AND INSPECTION

Place the rolls on a levelled floor in a room at a temperature of between 18°C (65°F) and 30°C (86°F). Do not place any heavy objects on top of the rolls in order to prevent damage.

Defects must be reported beforehand in accordance with our General Terms and Conditions. Any visible defects cannot be claimed once the floor covering is installed or cut.

### SUB-FLOOR PREPARATION AND LEVELLING

The sub-floor must be solid, free from cracks, permanently dry and free of impurities such as dirt, dust, oil and grease. Older floor coverings and adhesive residues must be carefully removed, and any damaged parts or cavities in the sub-floor must be repaired.

The sub-floor must then be treated with a primer and levelled. Use compatible products from one manufacturer and follow their instructions carefully. These will vary depending on the type of sub-floor (concrete, anhydrite, wood, etc.).

The levelled surface must be dry, sanded and free of dust before the adhesive and floor covering can be applied.

### INSTALLATION

#### 1. Acclimatisation

The rolls must be laid out 24 hours before installation. The floor temperature must be at least 15°C (60°F) and the room temperature must be between 18°C (65°F) and 25°C (77°F). Relative humidity must be between 55% and 75%.

Lay the rolls out with ascending numbers, these are indicated on each roll. Ensure that the rolls are all laid out next to each other in the same direction; check the arrows on the reverse side.

#### 2. Cutting

The rolls must always be cut before the adhesive is applied. There are various ways to obtain invisible seams, depending on the design.

The seams can be double cut for an all-over pattern: New basic, Lustre, Stripes and Panama collections. Make single cuts for a herringbone pattern. Make a straight single cut next to the tip of the herringbone pattern for the first lane. Lay this lane over the second lane; this then serves as a guide to cut the second one.

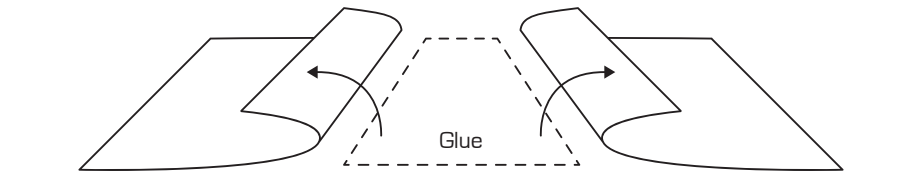
When cutting the rolls, fibreglass may become visible. These fibres are brittle and can be easily removed by rubbing them with a damp cloth, ideally before laying the rolls in the adhesive. The fibres can also be removed after installation and drying of the glue by using a damp cloth or brush.

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#### 3. Applying the adhesive

Fold back two adjacent pre-cut lanes for half of their width. Apply adhesive between the two lanes.



Failure to use an approved adhesive will void the warranty. Always follow the adhesive manufacturer's instructions carefully.

For indoor applications, use UZIN KE 66, Thomsit K188E, Mapei Ultrabond Eco V4 SP, Wulff Multi-coll, UZIN KE 2000 S, FBall Styccobond F48 plus of Bostik Power Elastic. Always use a TBK A2 notched trowel to spread the adhesive.

For outdoor applications or for use in a wet room (such as a bathroom or spa), 2tec2 rolls must be glued using a two-component epoxy adhesive, UZIN KR 421 or Mapei Adesilex G20.

Then fold the lanes back out again and lay them in the wet adhesive. Remove any air bubbles underneath the lanes by rubbing them with cork beam in the direction of the seam.

For use on stairs, skirting boards or vertical surfaces, 2tec2 rolls must be glued using a contact adhesive, UZIN WK 222 or Mapei Ultrabond Aqua-Contact. The use of profiles for stair noses is recommended.

Do not allow any traffic on the floor covering over the next 24 hours, by which time the adhesive will have fully hardened.

#### 4. Protecting the new floor

The floor should be protected with a foil or cardboard, immediately after installation to prevent damage resulting from work carried out after installation.